



ROCKS TO ROBOTS: Concepts for Initial Robotic Lunar Resource Development

Lee Morin, MD PhD; Sandra Magnus, PhD;
Stanley Love, PhD; Donald Pettit, PhD; and
Mary Lynne Dittmar, PhD

LUNAR WORLD

We have all grown up with space-fairing visions for humanity...

Sustained presence on the Moon was “right around the corner” ...

The first moon expedition will probably be in two or three space ships, one of which will be dismantled to provide materials for the first lunar colony. Surveyors will chart the land, while geologists and metallurgists examine the rock.



DECADE OF THE 80'S



EARTH ORBIT
(SPACE BASE)

100 MEN

LUNAR COLONY



48 MEN ON SURFACE
24 MEN IN ORBIT

PLANETARY BASE
(MARS)



48 MEN ON SURFACE
24 MEN IN ORBIT

The FIRST MOON CITY

The first Moon explorers are not expected to stay longer than six weeks. But as other expeditions follow and more supplies

arrive, permanent storehouses, living quarters and laboratories will be built. Men will need to stay for longer periods—perhaps for years. They will want to take their families with them.

To avoid the discomfort of moving about in space suits, the settlement will be roofed in, given its own artificial atmosphere and weather. And as the first Moon city will come into being, man's furthest outpost in space—in time to become, in its turn, a jumping-off place for journeys to the planets.

Illustration by A. C. Clark's
"The Exploration of Space"
—Dorson Press.



A large, dark, cratered celestial body, likely Mars, is shown against a black background. The surface is covered in numerous craters of various sizes, and the lighting creates a sense of depth and texture. The text is overlaid on the left side of the image.

**Why haven't these wonders
materialized?**

The culprit is the Rocket Equation!

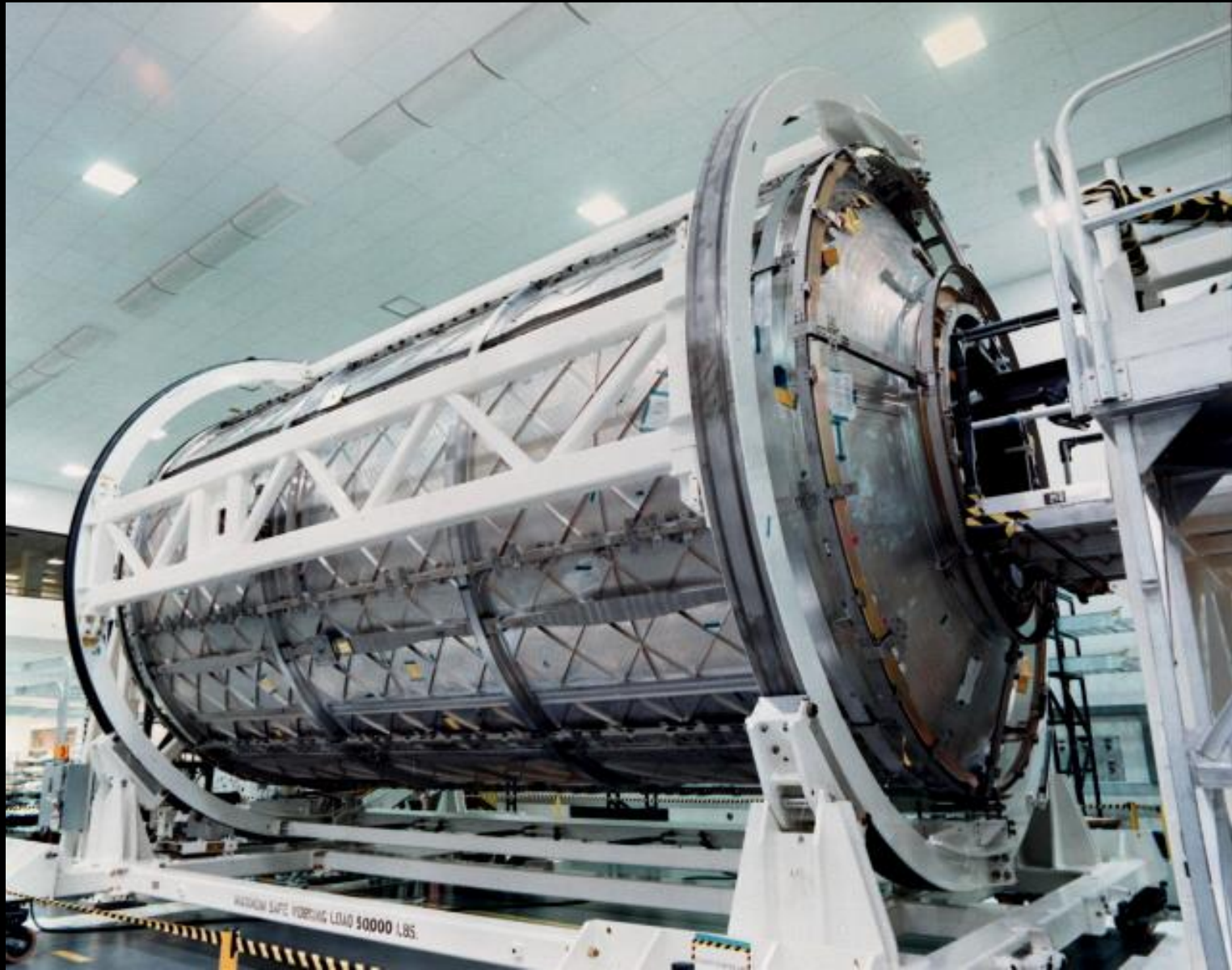
$$M_{\text{orbit}} = M_{\text{initial}} / \exp(\Delta V / (I_{\text{sp}} * g))$$

- We are restricted by an unfavorable exponential term in the rocket equation, ...
- Which dictates that the net mass to orbit is at best only about 15% of the initial mass of our rocket.
- This severely limits the mass we can afford to bring with us from Earth into space!

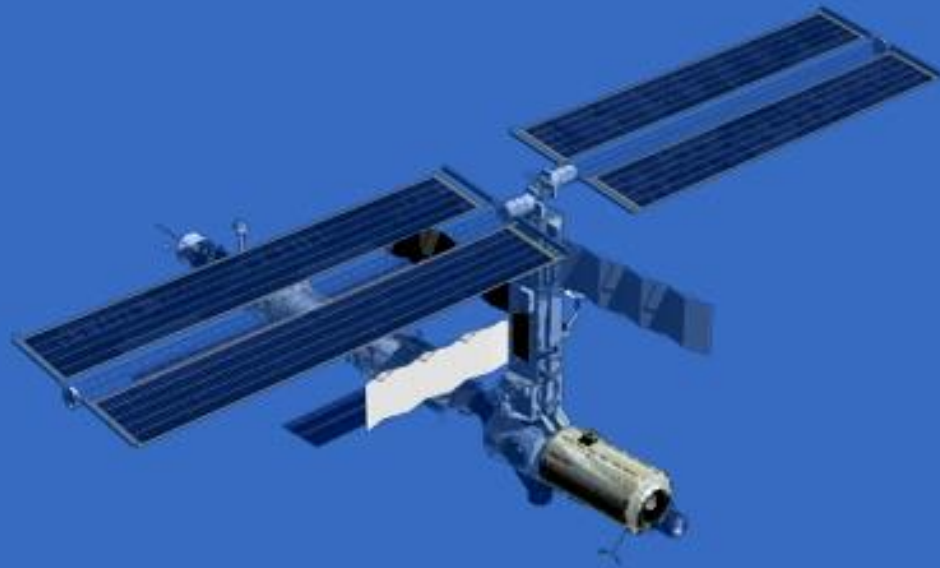
A large, dark, cratered celestial body, likely the Moon, is shown against a black background. The body is illuminated from the right, showing a curved horizon and numerous craters of various sizes. The text is overlaid on the lower-left portion of the image.

Let's look at the mass of some things we might like to bring with us:

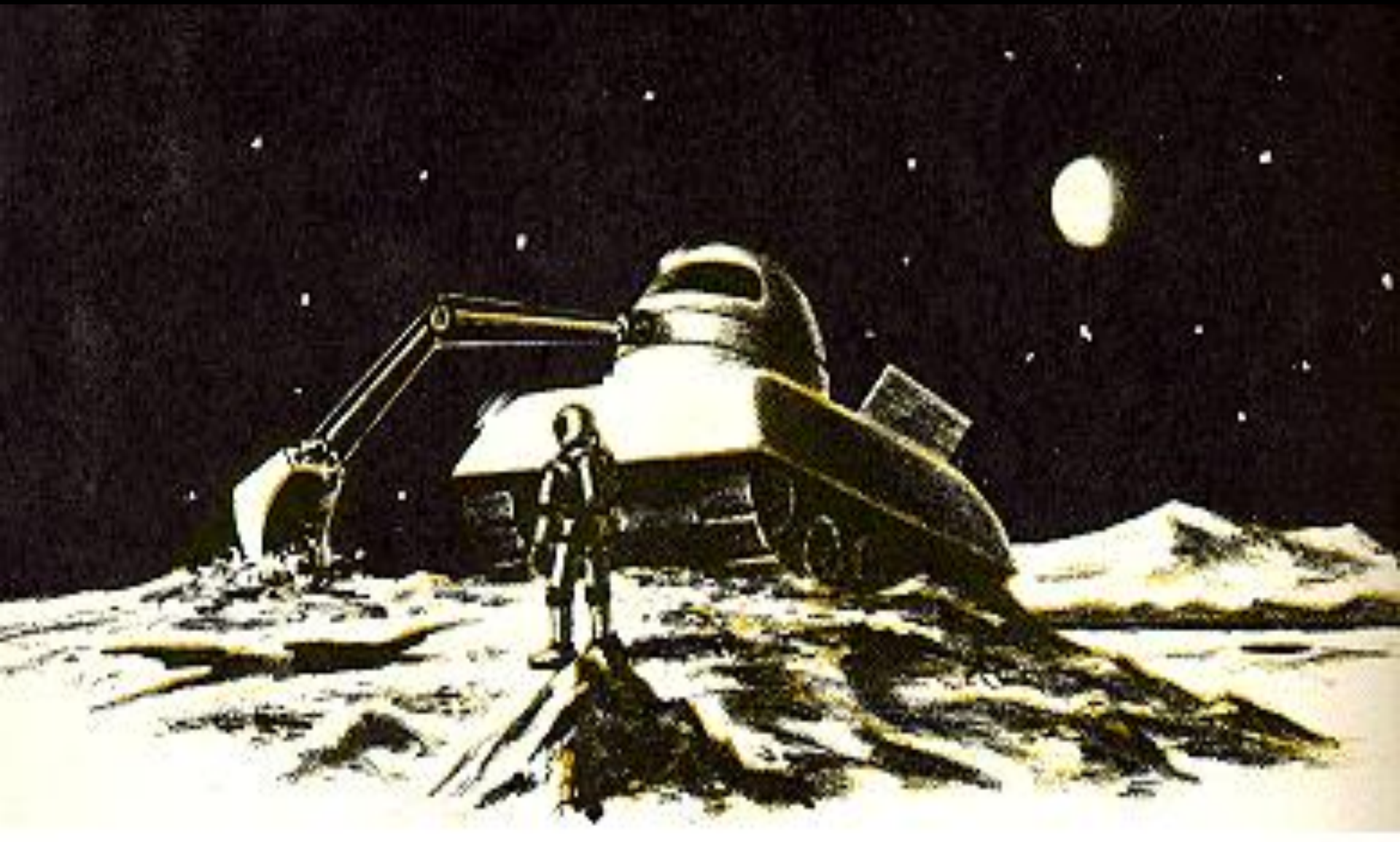
**A place to live and work:
like US Lab Destiny: 14,000 kg**



ISS at Mission 5A: 101,600 kg

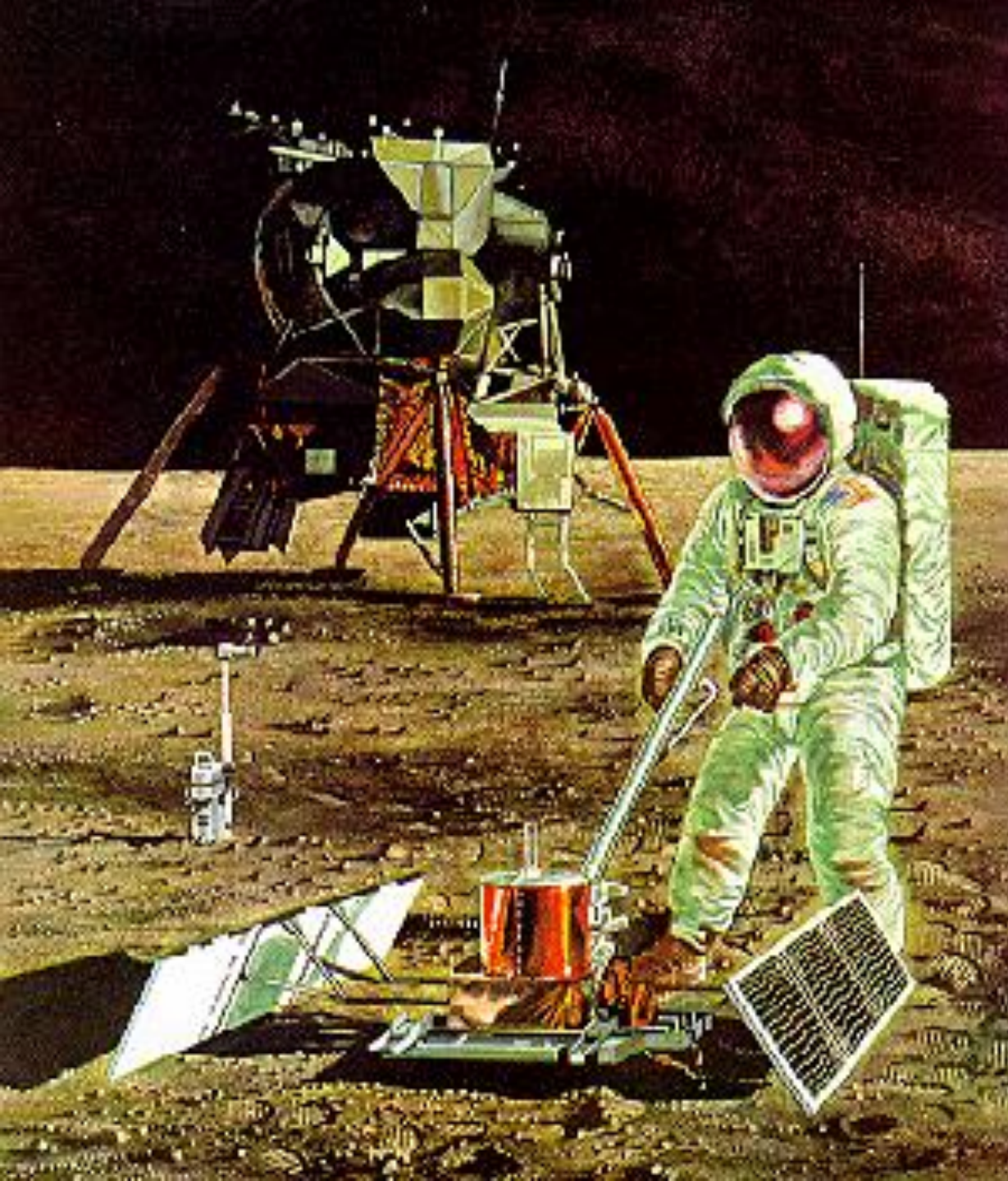


How about an “earthmover”?...



Caterpillar Model 330C L Hydraulic Excavator – 35,100 kg





Lunar Reality

**Apollo: 6900 kg
delivered to the
surface of the
Moon...**

**...and required
Saturn-
The Largest
Rocket Ever
Built!**



**All together, the
six Apollo
landings only
delivered the
mass of about
one fully loaded
moving van!**



**Clearly, to develop a sustainable
lunar infrastructure
we need a different approach.**

**We need to counteract the unfavorable
exponential of the rocket equation with
another exponential working in our favor!**

We need to harness...

Compound Interest!

- $P = C \exp(rt)$
- Here the exponential is working in our favor instead of against us, and counteracts the unfavorable exponential of the rocket equation.

But how can we attain compound interest from a lunar mission?



We must convert resources already on the Moon to our purposes, namely:

- Regolith
- Sunlight
- Vacuum
- ~3 second communication with Earth

We can work with these resources immediately, on a small (kilogram-kilowatt) scale, by robotic remote control - “telepresence”

Telepresence



- Abundant telepresence is critical
 - Enables exponential growth rates
 - Provides flexibility to overcome obstacles
 - Allows re-direction of emerging industrial base to any desired application
 - Has tremendous intangibles:
 - Outreach
 - Commercialization
 - Internationalization
 - Entrepreneur and public participation
 - Projects the **human mind** onto the Moon

First Mission



- Modest Unmanned Robotic Mission
- Mission Scaled to Available Existing Launch Vehicle
 - perhaps 1000 kg to lunar surface.
- A rover that can dig and move regolith
- Telepresence “Glove Box”
 - Box on Earth, Gloves on Moon
- Regolith Material Processing Lab
 - *In Situ* Resource Utilization (ISRU)

Regolith ISRU Material Processing Lab



- Assemble, manipulate, repair apparatus
- Solar Furnace to bake and fuse regolith
 - Make Moon glass and ceramics
- Characterize ceramics you make
 - 50 times stronger than Earth glass?
- Microwave regolith
 - Pave regolith in place, form objects

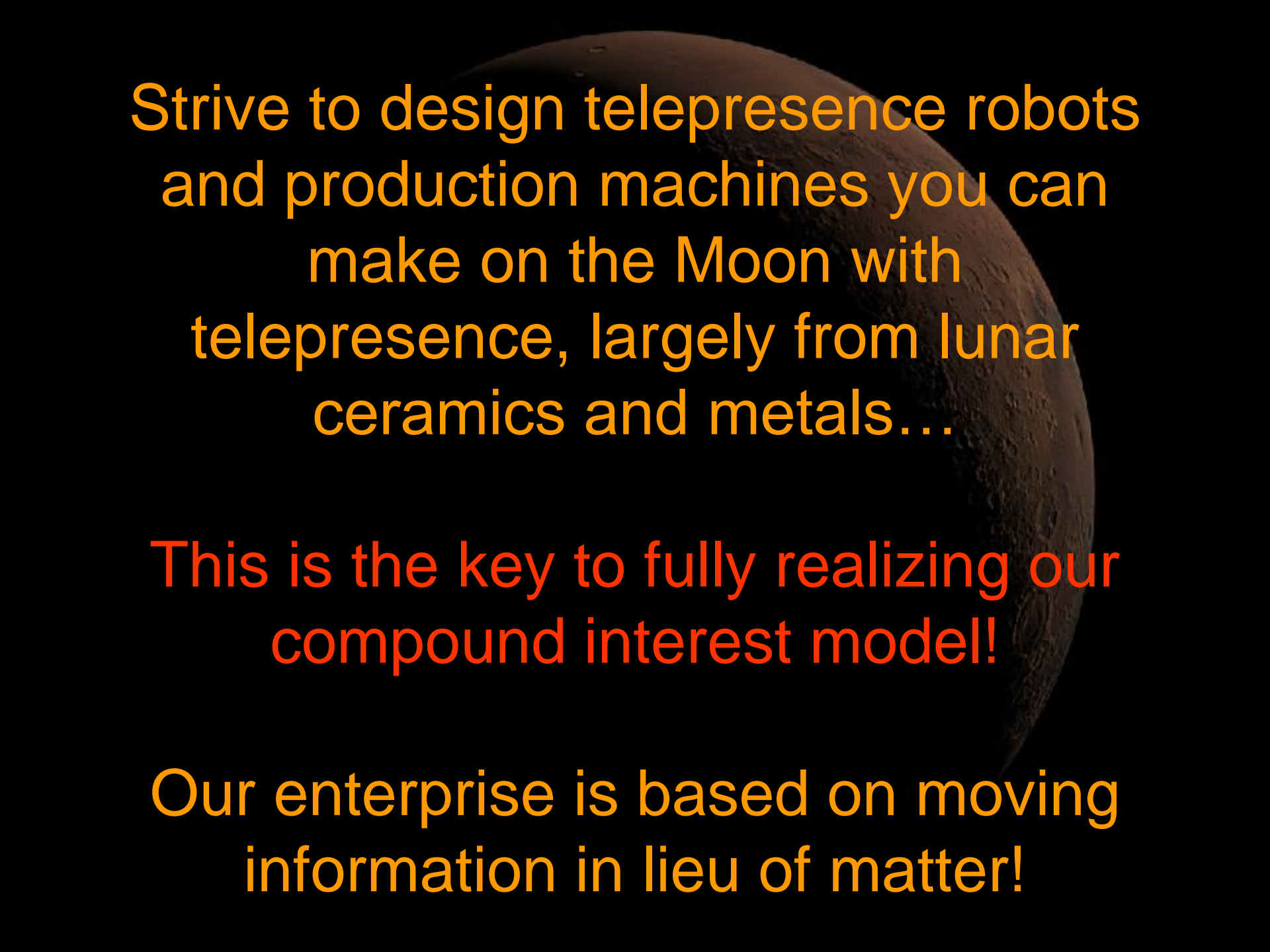
Regolith ISRU Material Processing Lab



- Thin Film Deposition in Lunar Vacuum
 - Mirror coatings on Moon glass
 - Build another solar furnace
 - Solar cells on a regolith glass crust
- Extract metals, demonstrate oxygen
 - Electrolysis of FeO in regolith melt

Repeat Missions to Robot Outpost

- Add more telepresence stations, energy sources, & laboratory capability
- “Build stuff that helps you make more stuff”
- Reuse and adapt everything you can
- Learn how to do more
- Scale up and add more processes
 - Access more elements and volatiles



Strive to design telepresence robots
and production machines you can
make on the Moon with
telepresence, largely from lunar
ceramics and metals...

This is the key to fully realizing our
compound interest model!

Our enterprise is based on moving
information in lieu of matter!

Add Partners and Commercialize



- A free market based on import, export, and creation of lunar information
- Government Role is to:
 - Lower risk with first missions
 - Provide initial infrastructure
 - Generate excitement and vision
 - Get out of the way
- Cost to enter is manageable
- A space venture that is scalable and incremental
- Don't have to wait for manned programs

Profit Centers



- Sell time on “gloveboxes” and lab facilities
- Create intellectual property of new, fundamental lunar industrial processes
- Supply the “glovebox” community
- Sell outreach experiences - tourism
- Sell monuments
 - “a brick with your name on it on the Moon”
- “YOU can participate. Telepresence puts YOU there.”

Scaling Has Vast Potential



- The Moon is about the size of Africa
- Thousands of terawatts of sunlight
- Clone outposts
- Adapt processes to rest of solar system
- Path to big projects

Eventually Enables “Big” Lunar Projects

- Lunar Habitats
- Oxygen and Food Production
- Rocket Fuel Production
- Large Scale Mining
- Helium Three Mining
- Observatories and Laboratories
- Mass Drivers
- Construction Materials to Orbit
- Large Scale Solar Energy
- Microwave Beaming of Energy
- Information Archive for Humanity

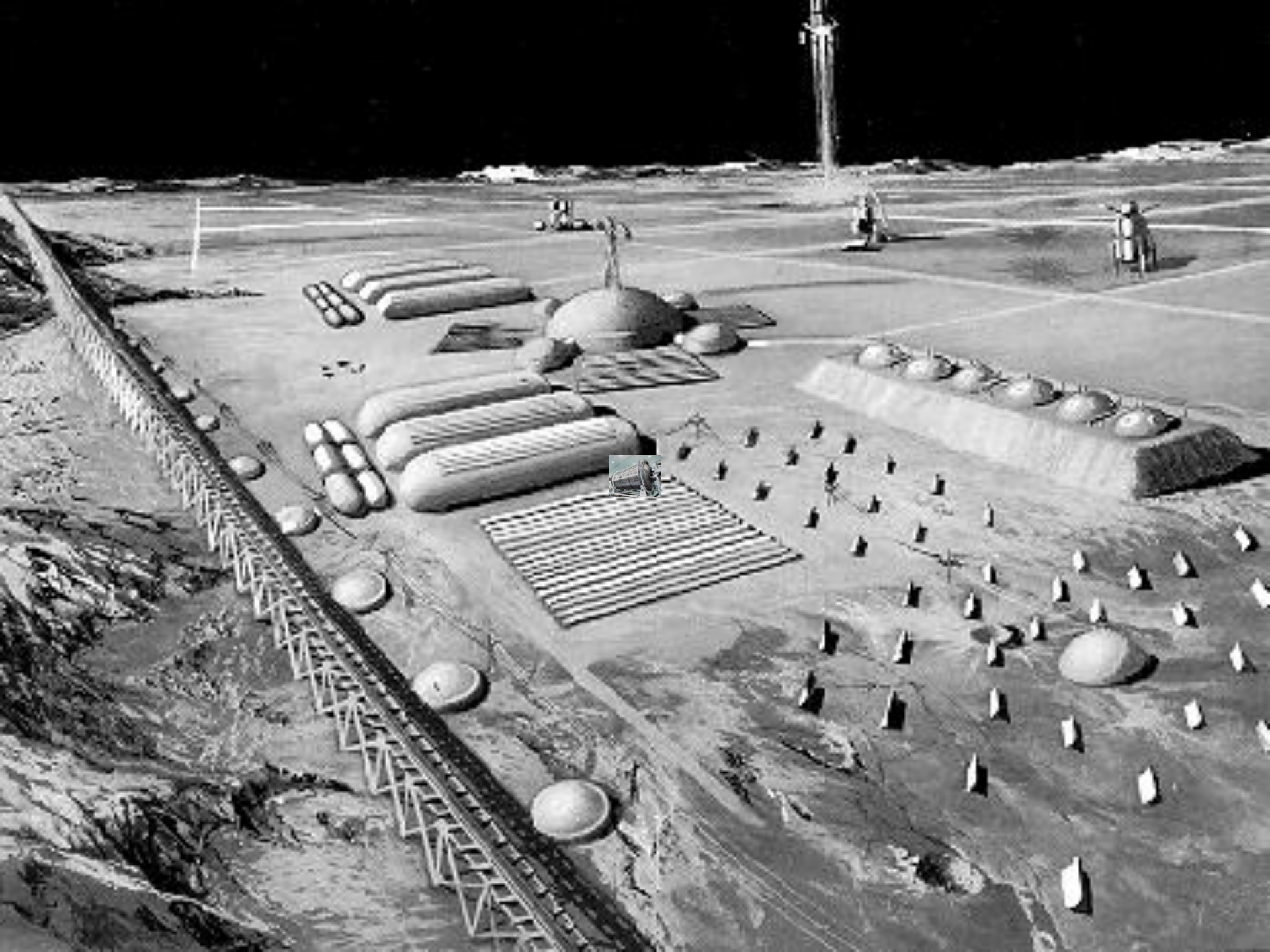
Let the market sort them out!

Bottom Line



- We have to master ISRU if we want more than a transient presence in space
- ISRU makes everything else possible
- Let's devise an ISRU strategy scaled to launch vehicles that are available now at funding levels we can get
- If our 1000 kg “seed” mission can replicate ~120 grams an hour, it doubles every year...
- The seed becomes a million kilograms of lunar industrial capability after ten years...





Exponential Growth



Credits



- Dreams of Space - Children's Space Art: John Sisson
 - <http://sun3.lib.uci.edu/~jsisson/john.htm>
- Biological Growth: Dr. Alan Cann
 - <http://www-micro.msb.le.ac.uk/LabWork>